

Line No.	Part Title	Part No	Description
6	304 ENG - 1971-81 - 8 Cyl. - 3 3/4 Bore		
	Expansion Plug Kits	MPE-117R	BAGGED, STEEL KIT INCLUDES (6) MPC-30 BLOCK, (1) MPS-170 CAMSHAFT, (4) MPP-554
		MPE-117	CARDED, STEEL KIT INCLUDES (6) MPC-30 BLOCK, (1) MPS-170 CAMSHAFT, (4) MPP-554
7	5.9 (360) ENG - 1971-93 - 8 Cyl. - 4.080 Bore		
	Expansion Plug Kits	MPE-117R	BAGGED, STEEL KIT INCLUDES (6) MPC-30 BLOCK, (1) MPS-170 CAMSHAFT, (4) MPP-554
		MPE-117	CARDED, STEEL KIT INCLUDES (6) MPC-30 BLOCK, (1) MPS-170 CAMSHAFT, (4) MPP-554
8	401 ENG - 1974-78 - 8 Cyl. - 4.165 Bore		
	Expansion Plug Kits	MPE-117R	1974-1976 BAGGED, STEEL KIT INCLUDES (6) MPC-30 BLOCK, (1) MPS-170 CAMSHAFT, (4) MPP-554
		MPE-117	1974-1976 CARDED, STEEL KIT INCLUDES (6) MPC-30 BLOCK, (1) MPS-170 CAMSHAFT, (4) MPP-554

MERCURY (INC. LINCOLN)

Engine	Year	Line	Engine	Year	Line	Engine	Year	Line
8 Cyl.			8 Cyl. (Continued)			8 Cyl. (Continued)		
221	1962-63	1	5.0-P (302)	1997-01	6	390	1961-70	10
255	1952-53	2	351M (MODIFIED)	1975-79	7	400	1971-79	11
260	1963-64	3	5.8 (351W) WINDSOR	1969-89	8	427	1963-68	12
289	1964-67	4	ENGINE			428	1966-70	13
5.0 (302)	1968-93	5	352	1961-62	9			

Line No.	Part Title	Part No	Description
1	221 ENG - 1962-63 - 8 Cyl. - 3 1/2 Bore		
	Expansion Plug Kits	MPE-108BR	BAGGED, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-133-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567
		MPE-608BR	BAGGED, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-108R	BAGGED, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-133 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567
		MPE-608R	BAGGED, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-108B	CARDED, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-133-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567
		MPE-608B	CARDED, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-108	CARDED, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-133 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567
		MPE-608	CARDED, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG

MERCURY (INC. LINCOLN) (Continued)

Line No.	Part Title	Part No	Description
2	255 ENG - 1952-53 - 8 Cyl. - 3 3/16 Bore		
	Expansion Plug Kits	MPE-608BR	BAGGED, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608R	BAGGED, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608B	CARDED, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608	CARDED, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
3	260 ENG - 1963-64 - 8 Cyl. - 3.800 Bore		
	Expansion Plug Kits	MPE-608BR	BAGGED, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608R	BAGGED, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608B	CARDED, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608	CARDED, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
4	289 ENG - 1964-67 - 8 Cyl. - 4.000 Bore		
	Expansion Plug Kits	MPE-608BR	BAGGED, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608R	BAGGED, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608B	CARDED, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608	CARDED, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
5	5.0 (302) ENG - 1968-93 - 8 Cyl. - 4.000 Bore		
	Expansion Plug Kits	MPE-608BR	BAGGED, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608R	BAGGED, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608B	CARDED, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608	CARDED, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG

Line No.	Part Title	Part No	Description
6	5.0-P (302) ENG - 1997-01 - 8 Cyl. - 4.00 Bore (MOUNTAINEER)		
	Expansion Plug Kits	MPE-608BR	BAGGED, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608R	BAGGED, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608B	CARDER, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608	CARDER, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
7	351M ENG - 1975-79 - 8 Cyl. - 4.000 Bore (75-79 COUGAR, 76-78 MARQUIS, 76-78 GRAND MARQUIS, 75-76 MONTEGO) (MODIFIED)		
	Expansion Plug Kits	MPE-609R	BAGGED, STEEL KIT INCLUDES (6) MPC-30 BLOCK, (1) MPS-175 CAMSHAFT, (3) MPP-554, (2) MPP-639. DEEP PLUG
8	5.8 (351W) ENG - 1969-89- 8 Cyl. - 4.000 Bore VIN CODES "G" 1980-89, "H" 1969-81, "M" 1969-71" (WINDSOR ENGINE)		
	Expansion Plug Kits	MPE-608BR	BAGGED, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608R	BAGGED, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608B	CARDER, BRASS KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30-B BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-608	CARDER, STEEL KIT INCLUDES (3) MPC-95 OIL GALLEY, (6) MPC-30 BLOCK, (1) MPC-145 BLOCK, (1) MPS-71 CAMSHAFT, (4) MPP-567. DEEP PLUG
9	352 ENG - 1961-62 - 8 Cyl. - 4.00 Bore		
	Expansion Plug Kits	MPE-610R	BAGGED, STEEL KIT INCLUDES (6) MPC-82 BLOCK, (6) MPC-88 OIL GALLEY, (1) MPC-92 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-610	CARDER, STEEL KIT INCLUDES (6) MPC-82 BLOCK, (6) MPC-88 OIL GALLEY, (1) MPC-92 CAMSHAFT, (4) MPP-567. DEEP PLUG
10	390 ENG - 1961-70 - 8 Cyl. - 4.05 Bore		
	Expansion Plug Kits	MPE-610R	BAGGED, STEEL KIT INCLUDES (6) MPC-82 BLOCK, (6) MPC-88 OIL GALLEY, (1) MPC-92 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-610	CARDER, STEEL KIT INCLUDES (6) MPC-82 BLOCK, (6) MPC-88 OIL GALLEY, (1) MPC-92 CAMSHAFT, (4) MPP-567. DEEP PLUG
11	400 ENG - 1971-79 - 8 Cyl. - 4.000 Bore		
	Expansion Plug Kits	MPE-609R	BAGGED, STEEL KIT INCLUDES (6) MPC-30 BLOCK, (1) MPS-175 CAMSHAFT, (3) MPP-554, (2) MPP-639. DEEP PLUG
12	427 ENG - 1963-68 - 8 Cyl. - 4.234 Bore		
	Expansion Plug Kits	MPE-610R	BAGGED, STEEL KIT INCLUDES (6) MPC-82 BLOCK, (6) MPC-88 OIL GALLEY, (1) MPC-92 CAMSHAFT, (4) MPP-567. DEEP PLUG
		MPE-610	CARDER, STEEL KIT INCLUDES (6) MPC-82 BLOCK, (6) MPC-88 OIL GALLEY, (1) MPC-92 CAMSHAFT, (4) MPP-567. DEEP PLUG
13	428 ENG - 1966-70 - 8 Cyl. - 4.13 Bore		
	Expansion Plug Kits	MPE-610R	BAGGED, STEEL KIT INCLUDES (6) MPC-82 BLOCK, (6) MPC-88 OIL GALLEY, (1) MPC-92 CAMSHAFT, (4) MPP-567. DEEP PLUG
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MERCURY (INC. LINCOLN) (Continued)

Line No.	Part Title	Part No	Description
13	428 ENG - 1966-70 - 8 Cyl. - 4.13 Bore (Continued)		
	Expansion Plug Kits	MPE-610	CARDED, STEEL KIT INCLUDES (6) MPC-82 BLOCK, (6) MPC-88 OIL GALLEY, (1) MPC-92 CAMSHAFT, (4) MPP-567. DEEP PLUG

OLDSMOBILE

Engine	Year	Line	Engine	Year	Line	Engine	Year	Line
V6			V6 (Continued)			8 Cyl.		
3.0-E (181)	1982-85	1	3.8-3 (231)	1986-88	8	260-F & 8	1975-82	15
3.0-L (181)	1985-88	2	3.8-B (231)	1986	9	V6		
231-2	1978-79	3	3.8-C (231)	1988-91	10	4.3-T,V (260)	1982-85	16
231-3	1984-85	4	3.8-K (231)	1995-99	11	8 Cyl.		
6 Cyl.			3.8-L (231)	1991-95	12	267	1981-82	17
231-A	1977-87	5	6 Cyl.			403	1977-79	18
V6			250	1966-76	13	425	1965-67	19
231-C	1975-77	6	V6			455	1968-76	20
3.8-1 (231)	1992-99	7	4.1-4 (252)	1981-84	14			

Line No.	Part Title	Part No	Description
1	3.0-E (181) ENG - 1982-85 - V6 - 3.800 Bore (W/2BC) (BUICK)		
	Expansion Plug Kits	MPE-137R	BAGGED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
		MPE-137	CARDED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
2	3.0-L (181) ENG - 1985-88 - V6 - 3.800 Bore (W/MULTI PORT INJ.)		
	Expansion Plug Kits	MPE-137R	BAGGED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
		MPE-137	CARDED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
3	231-2 ENG - 1978-79 - V6 - 3.800 Bore (BUICK)		
	Expansion Plug Kits	MPE-137R	BAGGED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
		MPE-137	CARDED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
4	231-3 ENG - 1984-85 - V6 - 3.800 Bore (BUICK)		
	Expansion Plug Kits	MPE-137R	BAGGED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
		MPE-137	CARDED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
5	231-A ENG - 1977-87 - V6 - 3.800 Bore (BUICK)		
	Expansion Plug Kits	MPE-137R	BAGGED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
		MPE-137	CARDED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567