

CHEVROLET

Engine	Year	Line	Engine	Year	Line	Engine	Year	Line
4 Cyl.			6 Cyl. (Continued)			8 Cyl. (Continued)		
2.2-G (134) OHV	1990-91	1	235	1950-62	10	5.0-Y (307)	1986-90	20
153	1962-70	2	250	1966-79	11	327	1962-69	21
6 Cyl.			V6			350	1967-81	22
194	1962-66	3	4.3-T,V (260)	1982-85	12	5.7 (350)	1982-93	23
V6			8 Cyl.			5.7-N (350N)	1980-85	24
196	1978-79	4	262	1975-76	13	5.7-5 (350)	1996	25
6 Cyl.			V6			5.7-8 (350)	1982-92	26
230	1963-70	5	4.3-Z (262)	1985-93	14	5.7-J (350)	1990-95	27
V6			8 Cyl.			5.7-P (350)	1992-97	28
231-2	1979	6	267	1979-82	15	396	1966-70	29
231-3	1980-81	7	283	1957-67	16	400	1970-76	30
231-A	1978-87	8	302	1967-68	17	400	1970-72	31
6 Cyl.			5.0 (305)	1976-93	18	427	1966-69	32
3.8-L (231)	1992-95	9	307	1968-73	19	454	1970-76	33

Line No.	Part Title	Part No	Description
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1 2.2-G (134) OHV ENG - 1990-91 - 4 Cyl. - 3.500 Bore

Expansion Plug Kits	MPE-240R	BAGGED, STEEL KIT INCLUDES (4) MPC-352 BLOCK, (1) MPC-280 CAMSHAFT
	MPE-240	CARDER, STEEL KIT INCLUDES (4) MPC-352 BLOCK, (1) MPC-280 CAMSHAFT

2 153 ENG - 1962-70 - 4 Cyl. - 3 7/8 Bore

Expansion Plug Kits	MPE-104BR	BAGGED, BRASS KIT INCLUDES (3) MPC-41-B BLOCK, (1) MPC-69-B BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
	MPE-104R	BAGGED, STEEL KIT INCLUDES (3) MPC-41 BLOCK, (1) MPC-69 BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
	MPE-104B	CARDER, BRASS KIT INCLUDES (3) MPC-41-B BLOCK, (1) MPC-69-B BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
	MPE-104	CARDER, STEEL KIT INCLUDES (3) MPC-41 BLOCK, (1) MPC-69 BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554

3 194 ENG - 1962-66 - 6 Cyl. - 3 9/16 Bore

Expansion Plug Kits	MPE-104BR	BAGGED, BRASS KIT INCLUDES (3) MPC-41-B BLOCK, (1) MPC-69-B BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
	MPE-104R	BAGGED, STEEL KIT INCLUDES (3) MPC-41 BLOCK, (1) MPC-69 BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
	MPE-104B	CARDER, BRASS KIT INCLUDES (3) MPC-41-B BLOCK, (1) MPC-69-B BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
	MPE-104	CARDER, STEEL KIT INCLUDES (3) MPC-41 BLOCK, (1) MPC-69 BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554

4 196 ENG - 1978-79 - V6 - 3 1/2 Bore (BUICK)

Expansion Plug Kits	MPE-137R	BAGGED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
	MPE-137	CARDER, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567

Line No.	Part Title	Part No	Description
5	230 ENG - 1963-70 - 6 Cyl. - 3 7/8 Bore		
	Expansion Plug Kits	MPE-104BR	BAGGED, BRASS KIT INCLUDES (3) MPC-41-B BLOCK, (1) MPC-69-B BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
		MPE-104R	BAGGED, STEEL KIT INCLUDES (3) MPC-41 BLOCK, (1) MPC-69 BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
		MPE-104B	CARDDED, BRASS KIT INCLUDES (3) MPC-41-B BLOCK, (1) MPC-69-B BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
		MPE-104	CARDDED, STEEL KIT INCLUDES (3) MPC-41 BLOCK, (1) MPC-69 BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
6	231-2 ENG - 1979 - V6 - 3.800 Bore		
	Expansion Plug Kits	MPE-137R	BAGGED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
		MPE-137	CARDDED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
7	231-3 ENG - 1980-81 - V6 - 3.800 Bore (BUICK)		
	Expansion Plug Kits	MPE-137R	BAGGED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
		MPE-137	CARDDED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
8	231-A ENG - 1978-87 - V6 - 3.800 Bore (BUICK ENG---INC. EL CAMINO)		
	Expansion Plug Kits	MPE-137R	BAGGED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
		MPE-137	CARDDED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
9	3.8-L (231) ENG - 1992-95 - V6 - 3.800 Bore (LUMINA VAN)		
	Expansion Plug Kits	MPE-137R	BAGGED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
		MPE-137	CARDDED, STEEL KIT INCLUDES (4) MPC-25 HEAD, (2) MPC-54 OIL GALLEY, (4) MPC-133 BLOCK, (1) MPS-42 CAMSHAFT, (1) MPS-172 CAMSHAFT, (2) MPP-567
10	235 ENG - 1950-62 - 6 Cyl. - 3 9/16 Bore		
	Expansion Plug Kits	MPE-103R	BAGGED, STEEL KIT INCLUDES (2) MPC-41 BLOCK, (4) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (2) MEP-26 BLOCK, (4) MPP-554
		MPE-103	CARDDED, STEEL KIT INCLUDES (2) MPC-41 BLOCK, (4) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (2) MEP-26 BLOCK, (4) MPP-554
11	250 ENG - 1966-79 - 6 Cyl. - 3 7/8 Bore		
	Expansion Plug Kits	MPE-104BR	BAGGED, BRASS KIT INCLUDES (3) MPC-41-B BLOCK, (1) MPC-69-B BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
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CHEVROLET (Continued)

Line No.	Part Title	Part No	Description
11	250 ENG - 1966-79 - 6 Cyl. - 3 7/8 Bore (Continued)		
	Expansion Plug Kits	MPE-104R	BAGGED, STEEL KIT INCLUDES (3) MPC-41 BLOCK, (1) MPC-69 BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
		MPE-104B	CARDER, BRASS KIT INCLUDES (3) MPC-41-B BLOCK, (1) MPC-69-B BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
		MPE-104	CARDER, STEEL KIT INCLUDES (3) MPC-41 BLOCK, (1) MPC-69 BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
12	4.3-T,V (260) ENG - 1982-85 - V6 - 4.057 Bore (OLDSMOBILE DIESEL)		
	Expansion Plug Kits	MPE-124BR	BAGGED, BRASS KIT INCLUDES (1) MPC-39 BLOCK, (1) MPC-54 BLOCK, (1) MPC-72 BLOCK H, (6) MPC-133-B BLOCK H, (1) MPS-150 CAMSHAFT, (2) MPP-637
		MPE-124R	BAGGED, STEEL KIT INCLUDES (1) MPC-39 BLOCK, (1) MPC-54 BLOCK, (1) MPC-72 BLOCK H, (6) MPC-133 BLOCK H, (1) MPS-150 CAMSHAFT, (2) MPP-637
		MPE-124B	CARDER, BRASS KIT INCLUDES (1) MPC-39 BLOCK, (1) MPC-54 BLOCK, (1) MPC-72 BLOCK H, (6) MPC-133-B BLOCK H, (1) MPS-150 CAMSHAFT, (2) MPP-637
		MPE-124	CARDER, STEEL KIT INCLUDES (1) MPC-39 BLOCK, (1) MPC-54 BLOCK, (1) MPC-72 BLOCK H, (6) MPC-133 BLOCK H, (1) MPS-150 CAMSHAFT, (2) MPP-637
13	262 ENG - 1975-76 - 8 Cyl. - 3.671 Bore		
	Expansion Plug Kits	MPE-104BR	BAGGED, BRASS KIT INCLUDES (3) MPC-41-B BLOCK, (1) MPC-69-B BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
		MPE-104R	BAGGED, STEEL KIT INCLUDES (3) MPC-41 BLOCK, (1) MPC-69 BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
		MPE-104B	CARDER, BRASS KIT INCLUDES (3) MPC-41-B BLOCK, (1) MPC-69-B BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
		MPE-104	CARDER, STEEL KIT INCLUDES (3) MPC-41 BLOCK, (1) MPC-69 BLOCK, (1) MPC-54 OIL GALLEY, (1) MPS-78 CAMSHAFT, (1) MPP-554
14	4.3-Z (262) ENG - 1985-93 - V6 - 4.000 Bore (4.3-Z NOT USED IN 1991)		
	Expansion Plug Kits	MPE-185BR	BAGGED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (1) MPC-108 OIL GALLEY, (1) MPC-282 OIL GALLEY, (1) MPC-95 OIL GALLEY, (1) MPS-150 CAMSHAFT, (3) MPP-490, (1) MPP-560, (1) MPP-567
		MPE-185R	BAGGED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (1) MPC-108 OIL GALLEY, (1) MPC-282 OIL GALLEY, (1) MPC-95 OIL GALLEY, (1) MPS-150 CAMSHAFT, (3) MPP-490, (1) MPP-560, (1) MPP-567
		MPE-185B	CARDER, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (1) MPC-108 OIL GALLEY, (1) MPC-282 OIL GALLEY, (1) MPC-95 OIL GALLEY, (1) MPS-150 CAMSHAFT, (3) MPP-490, (1) MPP-560, (1) MPP-567
		MPE-185	CARDER, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (1) MPC-108 OIL GALLEY, (1) MPC-282 OIL GALLEY, (1) MPC-95 OIL GALLEY, (1) MPS-150 CAMSHAFT, (3) MPP-490, (1) MPP-560, (1) MPP-567

Line No.	Part Title	Part No	Description
15	267 ENG - 1979-82 - 8 Cyl. - 3 1/2 Bore (INC. EL CAMINO)		
	Expansion Plug Kits	MPE-100BR	BAGGED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100R	BAGGED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100B	CARDER, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100	CARDER, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
16	283 ENG - 1957-67 - 8 Cyl. - 3 7/8 Bore		
	Expansion Plug Kits	MPE-100BR	BAGGED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100R	BAGGED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100B	CARDER, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100	CARDER, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
17	302 ENG - 1967-68 - 8 Cyl. - 4.000 Bore (SPECIAL ENGINE FOR CAMARO)		
	Expansion Plug Kits	MPE-100BR	BAGGED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100R	BAGGED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100B	CARDER, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100	CARDER, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
18	5.0 (305) ENG - 1976-93 - 8 Cyl. - 3.74 Bore (1988-93 5.0-E) (1985-92 5.0-F) (1979-88 5.0-G) (1979-88 5.0-H) (1976 5.0-Q) (1983 5.0-S) (1977-78 5.0-U) (1982-83 5.0-7)		
	Expansion Plug Kits	MPE-100BR	BAGGED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100R	BAGGED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100B	CARDER, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100	CARDER, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567

CHEVROLET (Continued)

Line No.	Part Title	Part No	Description
19	307 ENG - 1968-73 - 8 Cyl. - 3 7/8 Bore		
	Expansion Plug Kits	MPE-100BR	BAGGED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100R	BAGGED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100B	CARDED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100	CARDED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
20	5.0-Y (307) ENG - 1986-90 - 8 Cyl. - 3.800 Bore (OLDSMOBILE ENG)		
	Expansion Plug Kits	MPE-124BR	BAGGED, BRASS KIT INCLUDES (1) MPC-39 BLOCK, (1) MPC-54 BLOCK, (1) MPC-72 BLOCK H, (6) MPC-133-B BLOCK H, (1) MPS-150 CAMSHAFT, (2) MPP-637
		MPE-124R	BAGGED, STEEL KIT INCLUDES (1) MPC-39 BLOCK, (1) MPC-54 BLOCK, (1) MPC-72 BLOCK H, (6) MPC-133 BLOCK H, (1) MPS-150 CAMSHAFT, (2) MPP-637
		MPE-124B	CARDED, BRASS KIT INCLUDES (1) MPC-39 BLOCK, (1) MPC-54 BLOCK, (1) MPC-72 BLOCK H, (6) MPC-133-B BLOCK H, (1) MPS-150 CAMSHAFT, (2) MPP-637
		MPE-124	CARDED, STEEL KIT INCLUDES (1) MPC-39 BLOCK, (1) MPC-54 BLOCK, (1) MPC-72 BLOCK H, (6) MPC-133 BLOCK H, (1) MPS-150 CAMSHAFT, (2) MPP-637
21	327 ENG - 1962-69 - 8 Cyl. - 4.000 Bore		
	Expansion Plug Kits	MPE-100BR	BAGGED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100R	BAGGED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100B	CARDED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100	CARDED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
22	350 ENG - 1967-81 - 8 Cyl. - 4.000 Bore		
	Expansion Plug Kits	MPE-100BR	BAGGED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100R	BAGGED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100B	CARDED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100	CARDED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567

Line No.	Part Title	Part No	Description
23	5.7 (350) ENG - 1982-93 - 8 Cyl. - 4.000 Bore (5.7-L 1982 W & W/O POLICE PKG.) (5.7-6 1983-86 W & W/O POLICE PKG., 1987-88 POLICE PKG. ONLY) (5.7-7 1989-90 POLICE PKG. ONLY, 1991-93 W & W/O POLICE PKG)		
	Expansion Plug Kits	MPE-100BR MPE-100R MPE-100B MPE-100	BAGGED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567 BAGGED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567 CARDDED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567 CARDDED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
24	5.7-N (350N) ENG - 1980-85 - 8 Cyl. - 4.00 Bore (OLDSMOBILE DIESEL)		
	Expansion Plug Kits	MPE-124BR MPE-124R MPE-124B MPE-124	BAGGED, BRASS KIT INCLUDES (1) MPC-39 BLOCK, (1) MPC-54 BLOCK, (1) MPC-72 BLOCK H, (6) MPC-133-B BLOCK H, (1) MPS-150 CAMSHAFT, (2) MPP-637 BAGGED, STEEL KIT INCLUDES (1) MPC-39 BLOCK, (1) MPC-54 BLOCK, (1) MPC-72 BLOCK H, (6) MPC-133 BLOCK H, (1) MPS-150 CAMSHAFT, (2) MPP-637 CARDDED, BRASS KIT INCLUDES (1) MPC-39 BLOCK, (1) MPC-54 BLOCK, (1) MPC-72 BLOCK H, (6) MPC-133-B BLOCK H, (1) MPS-150 CAMSHAFT, (2) MPP-637 CARDDED, STEEL KIT INCLUDES (1) MPC-39 BLOCK, (1) MPC-54 BLOCK, (1) MPC-72 BLOCK H, (6) MPC-133 BLOCK H, (1) MPS-150 CAMSHAFT, (2) MPP-637
25	5.7-5 (350) ENG - 1996 - 8 Cyl. - 4.000 Bore (CORVETTE LT4)		
	Expansion Plug Kits	MPE-100BR MPE-100R MPE-100B MPE-100	BAGGED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567 BAGGED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567 CARDDED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567 CARDDED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
26	5.7-8 (350) ENG - 1982-92 - 8 Cyl. - 4.000 Bore (1982 & 1984-91 CORVETTE & 1987-92 CAMARO)		
	Expansion Plug Kits	MPE-100BR MPE-100R MPE-100B	BAGGED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567 BAGGED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567 CARDDED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
	<i>Continued on Next Page</i>		

CHEVROLET (Continued)

Line No.	Part Title	Part No	Description
26	5.7-8 (350) ENG - 1982-92 - 8 Cyl. - 4.000 Bore (1982 & 1984-91 CORVETTE & 1987-92 CAMARO) (Continued)		
	Expansion Plug Kits	MPE-100	CARDED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
27	5.7-J (350) ENG - 1990-95 - 8 Cyl. - 4.000 Bore (CORVETTE LT5)		
	Expansion Plug Kits	MPE-100BR	BAGGED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100R	BAGGED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100B	CARDED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100	CARDED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
28	5.7-P (350) ENG - 1992-97 - 8 Cyl. - 4.000 Bore (LT1)		
	Expansion Plug Kits	MPE-100BR	BAGGED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100R	BAGGED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100B	CARDED, BRASS KIT INCLUDES (8) MPC-41-B BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
		MPE-100	CARDED, STEEL KIT INCLUDES (8) MPC-41 BLOCK, (2) MPC-48 OIL GALLEY, (3) MPC-95 OIL GALLEY, (3) MPC-108 OIL GALLEY, (1) MPS-78 CAMSHAFT, (5) MPP-567
29	396 ENG - 1966-70 - 8 Cyl. - 4 1/8 Bore		
	Expansion Plug Kits	MPE-102BR	BAGGED, BRASS KIT INCLUDES (8) MPC-82-B BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567
		MPE-102R	BAGGED, STEEL KIT INCLUDES (8) MPC-82 BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567
		MPE-102B	CARDED, BRASS KIT INCLUDES (8) MPC-82-B BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567
		MPE-102	CARDED, STEEL KIT INCLUDES (8) MPC-82 BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567
30	400 ENG - 1970-76 - 8 Cyl. - 4 1/8 Bore (SMALL BLOCK)		
	Expansion Plug Kits	MPE-101BR	BAGGED, BRASS KIT INCLUDES (10) MPC-41-B BLOCK, (3) MPC-95 OIL GALLEY, (1) MPC-78 OIL GALLEY, (5) MPP-567
		MPE-101R	BAGGED, STEEL KIT INCLUDES (10) MPC-41 BLOCK, (3) MPC-95 OIL GALLEY, (1) MPC-78 OIL GALLEY, (5) MPP-567
		MPE-101B	CARDED, BRASS KIT INCLUDES (10) MPC-41-B BLOCK, (3) MPC-95 OIL GALLEY, (1) MPC-78 OIL GALLEY, (5) MPP-567
		MPE-101	CARDED, STEEL KIT INCLUDES (10) MPC-41 BLOCK, (3) MPC-95 OIL GALLEY, (1) MPC-78 OIL GALLEY, (5) MPP-567
31	400 ENG - 1970-72 - 8 Cyl. - 4 1/8 Bore (INCLUDES 402) (BIG BLOCK)		
	Expansion Plug Kits	MPE-102BR	BAGGED, BRASS KIT INCLUDES (8) MPC-82-B BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567
	<i>Continued on Next Page</i>		

CHEVROLET (Continued)

Line No.	Part Title	Part No	Description
31	400 ENG - 1970-72 - 8 Cyl. - 4 1/8 Bore (INCLUDES 402) (BIG BLOCK) (Continued)		
	Expansion Plug Kits	MPE-102R	BAGGED, STEEL KIT INCLUDES (8) MPC-82 BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567
		MPE-102B	CARDER, BRASS KIT INCLUDES (8) MPC-82-B BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567
		MPE-102	CARDER, STEEL KIT INCLUDES (8) MPC-82 BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567
32	427 ENG - 1966-69 - 8 Cyl. - 4.251 Bore		
	Expansion Plug Kits	MPE-102BR	BAGGED, BRASS KIT INCLUDES (8) MPC-82-B BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567
		MPE-102R	BAGGED, STEEL KIT INCLUDES (8) MPC-82 BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567
		MPE-102B	CARDER, BRASS KIT INCLUDES (8) MPC-82-B BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567
		MPE-102	CARDER, STEEL KIT INCLUDES (8) MPC-82 BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567
33	454 ENG - 1970-76 - 8 Cyl. - 4.251 Bore		
	Expansion Plug Kits	MPE-102BR	BAGGED, BRASS KIT INCLUDES (8) MPC-82-B BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567
		MPE-102R	BAGGED, STEEL KIT INCLUDES (8) MPC-82 BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567
		MPE-102B	CARDER, BRASS KIT INCLUDES (8) MPC-82-B BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567
		MPE-102	CARDER, STEEL KIT INCLUDES (8) MPC-82 BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567

CHRYSLER

Engine	Year	Line	Engine	Year	Line	Engine	Year	Line
8 Cyl.			8 Cyl. (Continued)			8 Cyl. (Continued)		
5.2 (318)	1975-89	1	400	1972-78	4	440	1966-78	7
5.9 (360)	1971-80	2	413	1959-65	5			
383	1959-71	3	426 WEDGE	1963-64	6			

Line No.	Part Title	Part No	Description
1	5.2 (318) ENG - 1975-89 - 8 Cyl. - 3.910 Bore		
	Expansion Plug Kits	MPE-113BR	BAGGED, BRASS KIT INCLUDES (2) MPC-54 OIL GALLEY, (1) MPC-203 CAMSHAFT, (3) MPS-110-B BLOCK, (9) MPS-126-B BLOCK, (1) MEP-20 CAMSHAFT, (4) MPP-554, (1) MPP-568
		MPE-113R	BAGGED, STEEL KIT INCLUDES (2) MPC-54 OIL GALLEY, (1) MPC-203 CAMSHAFT, (3) MPS-110 BLOCK, (9) MPS-126 BLOCK, (1) MEP-20 CAMSHAFT, (4) MPP-554, (1) MPP-568
		MPE-113B	CARDER, BRASS KIT INCLUDES (2) MPC-54 OIL GALLEY, (1) MPC-203 CAMSHAFT, (3) MPS-110-B BLOCK, (9) MPS-126-B BLOCK, (1) MEP-20 CAMSHAFT, (4) MPP-554, (1) MPP-568
		MPE-113	CARDER, STEEL KIT INCLUDES (2) MPC-54 OIL GALLEY, (1) MPC-203 CAMSHAFT, (3) MPS-110 BLOCK, (9) MPS-126 BLOCK, (1) MEP-20 CAMSHAFT, (4) MPP-554, (1) MPP-568
2	5.9 (360) ENG - 1971-80 - 8 Cyl. - 4.000 Bore (360 ENG NOT USED IN 1973)		
	Expansion Plug Kits	MPE-113BR	BAGGED, BRASS KIT INCLUDES (2) MPC-54 OIL GALLEY, (1) MPC-203 CAMSHAFT, (3) MPS-110-B BLOCK, (9) MPS-126-B BLOCK, (1) MEP-20 CAMSHAFT, (4) MPP-554, (1) MPP-568
		MPE-113R	BAGGED, STEEL KIT INCLUDES (2) MPC-54 OIL GALLEY, (1) MPC-203 CAMSHAFT, (3) MPS-110 BLOCK, (9) MPS-126 BLOCK, (1) MEP-20 CAMSHAFT, (4) MPP-554, (1) MPP-568
	<i>Continued on Next Page</i>		

CHRYSLER (Continued)

Line No.	Part Title	Part No	Description
2	5.9 (360) ENG - 1971-80 - 8 Cyl. - 4.000 Bore (360 ENG NOT USED IN 1973) (Continued)		
	Expansion Plug Kits	MPE-113B	CARDED, BRASS KIT INCLUDES (2) MPC-54 OIL GALLEY, (1) MPC-203 CAMSHAFT, (3) MPS-110-B BLOCK, (9) MPS-126-B BLOCK, (1) MEP-20 CAMSHAFT, (4) MPP-554, (1) MPP-568
		MPE-113	CARDED, STEEL KIT INCLUDES (2) MPC-54 OIL GALLEY, (1) MPC-203 CAMSHAFT, (3) MPS-110 BLOCK, (9) MPS-126 BLOCK, (1) MEP-20 CAMSHAFT, (4) MPP-554, (1) MPP-568
3	383 ENG - 1959-71 - 8 Cyl. - 4 1/4 Bore		
	Expansion Plug Kits	MPE-114BR	BAGGED, BRASS KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41-B BLOCK, (4) MPP-554
		MPE-114R	BAGGED, STEEL KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41 BLOCK, (4) MPP-554
		MPE-114B	CARDED, BRASS KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41-B BLOCK, (4) MPP-554
		MPE-114	CARDED, STEEL KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41 BLOCK, (4) MPP-554
4	400 ENG - 1972-78 - 8 Cyl. - 4.342 Bore		
	Expansion Plug Kits	MPE-114BR	BAGGED, BRASS KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41-B BLOCK, (4) MPP-554
		MPE-114R	BAGGED, STEEL KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41 BLOCK, (4) MPP-554
		MPE-114B	CARDED, BRASS KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41-B BLOCK, (4) MPP-554
		MPE-114	CARDED, STEEL KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41 BLOCK, (4) MPP-554
5	413 ENG - 1959-65 - 8 Cyl. - 4 3/16 Bore		
	Expansion Plug Kits	MPE-114BR	BAGGED, BRASS KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41-B BLOCK, (4) MPP-554
		MPE-114R	BAGGED, STEEL KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41 BLOCK, (4) MPP-554
		MPE-114B	CARDED, BRASS KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41-B BLOCK, (4) MPP-554
		MPE-114	CARDED, STEEL KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41 BLOCK, (4) MPP-554
6	426 WEDGE ENG - 1963-64 - 8 Cyl. - 4 1/4 Bore		
	Expansion Plug Kits	MPE-114BR	BAGGED, BRASS KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41-B BLOCK, (4) MPP-554
		MPE-114R	BAGGED, STEEL KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41 BLOCK, (4) MPP-554
		MPE-114B	CARDED, BRASS KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41-B BLOCK, (4) MPP-554
		MPE-114	CARDED, STEEL KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41 BLOCK, (4) MPP-554
7	440 ENG - 1966-78 - 8 Cyl. - 4.320 Bore		
	Expansion Plug Kits	MPE-114BR	BAGGED, BRASS KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41-B BLOCK, (4) MPP-554
		MPE-114R	BAGGED, STEEL KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41 BLOCK, (4) MPP-554
		MPE-114B	CARDED, BRASS KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41-B BLOCK, (4) MPP-554
		MPE-114	CARDED, STEEL KIT INCLUDES (1) MPC-84 CAMSHAFT, (6) MPC-41 BLOCK, (4) MPP-554