

Engine	Year	Line	Engine	Year	Line	Engine	Year	Line
4 Cyl.			5 Cyl.			6 Cyl.		
1.8 (1780CC) OHV	1962-68	1	2.3 (2319CC) DOHC	1994-04	8	2.7 (2673CC) SOHC	1976-79	13
1.9 (1948CC) DOHC	2000-04	2	2.4 (2319CC) DOHC	1999	9	2.8 (2798CC) DOHC	1999-01	14
2.0 (1990CC) OHV	1969-75	3	6 Cyl.			2.8-6 (2849CC) SOHC	1980-90	15
2.1 (2127CC) SOHC	1976-85	4	2.4-7 (2383CC) SOHC	1980-86	10	2.9 (2917CC) DOHC	1992-05	16
2.3 (2316CC) DOHC	1989-91	5	5 Cyl.			3.0 (2980CC) OHV	1970-75	17
2.3 (2316CC) SOHC	1985-95	6	2.4-5 (2435CC) DOHC	1993-07	11	8 Cyl.		
2.3 (2316CC) SOHC	1983-84	7	2.5 (2500, 2521CC) DOHC	2003-05	12	4.4 (4414CC) DOHC	2005	18

Line No.	Part Title	Part No	Description
1	1.8 (1780CC) OHV ENG - 1962-68 - 4 Cyl. - 84 MM Bore (B18A,B18B,B18D)		
	Oil Pump	M-91	INCLUDES SCREEN
	Camshaft	RVO-D SVO-A	OEM #419258, 460487 & 1218580 "D" GRIND MECH. OEM #460490 "A" GRIND MECH.
	Mell Lube	M-10012	
2	1.9 (1948CC) DOHC ENG - 2000-04 - 4 Cyl. - 83 MM Bore (S40,V40) B4204T2,B4204T3		
	Mell Lube	M-10012	
3	2.0 (1990CC) OHV ENG - 1969-75 - 4 Cyl. - 89.0 MM Bore (B20B,B20E)		
	Oil Pump	M-91	INCLUDES SCREEN
	Camshaft	RVO-D SVO-A	OEM #419258, 460487 & 1218580 "D" GRIND MECH. OEM #460490 "A" GRIND MECH.
	Mell Lube	M-10012	
	Valve Locks	VL-680	
4	2.1 (2127CC) SOHC ENG - 1976-85 - 4 Cyl. - 92 MM Bore (B21A,B21F,B21FT)		
	Oil Pump	M-91B M181	1976-1979 INCLUDES SCREEN 1980-1985 INCLUDES SCREEN
	Mell Lube	M-10012	
	Valve Locks	VL-680	
	Belt	B-032	123 TEETH
	Cam Sprocket	S676	38 TEETH
5	2.3 (2316CC) DOHC ENG - 1989-91 - 4 Cyl. - 96 MM Bore (B234F)		
	Mell Lube	M-10012	
	Belt	B-0174 B-0173	110 TEETH BAL. SHAFT 164 TEETH TIMING
6	2.3 (2316CC) SOHC ENG - 1985-95 - 4 Cyl. - 96 MM Bore (B230F,B230FD,B230FT)		
	Oil Pump	M181	INCLUDES SCREEN
	Mell Lube	M-10012	
	Belt	B-032 B-0234	1985-1992 123 TEETH 1993-1995 123 TEETH
	Cam Sprocket	S676	1985-1992 38 TEETH
7	2.3 (2316CC) SOHC ENG - 1983-84 - 4 Cyl. - 96 MM Bore (B23F,B23FT)		
	Oil Pump	M181	INCLUDES SCREEN
	Mell Lube	M-10012	
	Belt	B-032	123 TEETH
	Cam Sprocket	S676	38 TEETH
	Crank Sprocket	S677	19 TEETH
8	2.3 (2319CC) DOHC ENG - 1994-04 - 5 Cyl. - 81 MM Bore (B5234FT,B5234T,B5234T3)		
	Mell Lube	M-10012	
9	2.4 (2319CC) DOHC ENG - 1999 - 5 Cyl. - 81 MM Bore (V70) (B5234)		
	Mell Lube	M-10012	
10	2.4-7 (2383CC) SOHC ENG - 1980-86 - 5 Cyl. - 76.5 MM Bore (D24,D24T DIESEL)		
	Mell Lube	M-10012	

VOLVO (Continued)

Line No.	Part Title	Part No	Description
11	2.4-5 (2435CC) DOHC ENG - 1993-07 - 5 Cyl. - 83.0 MM Bore (850,C70,S40,S60,S70,V50,V70)		
	Mell Lube	M-10012	
	Belt	B-0252 B-0217 B-0252	LATE1993 TO 1993 148 TEETH 1993 EARLY 1993 143 TEETH 1994-1998 148 TEETH
12	2.5 (2500, 2521CC) DOHC ENG - 2003-05 - 5 Cyl. - 83, 83.3 MM Bore (INCLUDES TRUCKS) (B5254T2)		
	Mell Lube	M-10012	
13	2.7 (2673CC) SOHC ENG - 1976-79 - V6 - 88 MM Bore (262,264,265) (B27F)		
	Mell Lube	M-10012	
	Chain	3SR94 3SR44	94 LINKS CAMSHAFT 44 LINKS OIL PUMP
14	2.8 (2798CC) DOHC ENG - 1999-01 - 6 Cyl. - 81 MM Bore (S80) (B6284T)		
	Mell Lube	M-10012	
15	2.8-6 (2849CC) SOHC ENG - 1980-90 - V6 - 90.9 MM Bore (B28F,B280F)		
	Mell Lube	M-10012	
	Chain	3SR94 3SR44	94 LINKS CAMSHAFT 44 LINKS OIL PUMP
16	2.9 (2917CC) DOHC ENG - 1992-05 - 6 Cyl. - 83 MM Bore (B6294S,B6294S2,B6294T,B6304F,B6304S,B6304S2) INCLUDES TRUCKS		
	Mell Lube	M-10012	
	Belt	B-0217	1992-1994 143 TEETH
17	3.0 (2980CC) OHV ENG - 1970-75 - 6 Cyl. - 88.9 MM Bore (164) (B30A, B30E)		
	Mell Lube	M-10012	
18	4.4 (4414CC) DOHC ENG - 2005 - 8 Cyl. - 94 MM Bore (XC90) TRUCK		
	Mell Lube	M-10012	

WAUKESHA

Engine	Year	Line	Engine	Year	Line	Engine	Year	Line
4 Cyl. FC,FK,FL,FS		1	6 Cyl. (Continued) 180GLB		3	6 Cyl. (Continued) 190GLB		6
6 Cyl. 180GKB		2	190DLC DIESEL 190GL,GS,KL		4 5			

Line No.	Part Title	Part No	Description
1	FC,FK,FL,FS ENG - 4 Cyl.		
	Mell Lube	M-10012	
2	180GKB ENG - 6 Cyl. - 3 1/2 Bore		
	Mell Lube	M-10012	
	Intake Valve	V0912	HEAD DIA. 1.465
	Exhaust Valve	V0793	HEAD DIA. 1.395
3	180GLB ENG - 6 Cyl. - 3 1/2 Bore		
	Mell Lube	M-10012	
	Intake Valve	V0323 V0321	HEAD DIA. 1.313 TO SER. #6502 HEAD DIA. 1.406 AFTER SER. #6502
	Crank Gear	5401	30 TEETH
4	190DLC DIESEL ENG - 6 Cyl. - 3 3/4 Bore		
	Mell Lube	M-10012	
	Crank Gear	5401	30 TEETH
5	190GL,GS,KL ENG - 6 Cyl.		
	Mell Lube	M-10012	
	Intake Valve	V0321	HEAD DIA. 1.406