

CHEVROLET (Continued)

Line No.	Part Title	Part No	Description
106	454 ENG - 1970-76 - 8 Cyl. - 4.251 Bore (Continued)		
	Expansion Plug Kits	MPE-102	CARDED, STEEL KIT INCLUDES (8) MPC-82 BLOCK, (1) MPS-154 OIL GALLEY, (7) MPP-567

CHRYSLER-INDUSTRIAL

Engine	Year	Line	Engine	Year	Line	Engine	Year	Line
8 Cyl. 18A,19A,24A,52 & 56		1	8 Cyl. 56A		6	8 Cyl. (Continued) H400		12
6 Cyl. 30		2	H318		7	H413		13
31		3	HT318		8	HB & HT413		14
32		4	H361		9	H440		15
5,5A,6,6A,7,7A,8,8A		5	HT361		10			
			H383		11			

Line No.	Part Title	Part No	Description
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1	18A,19A,24A,52 & 56 ENG - 8 Cyl.		
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	Mell Lube	M-10012	
	Chain	348	68 LINKS
	Crank Sprocket	S274	23 TEETH

2	30 ENG - 6 Cyl. - 3 1/4 Bore		
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	Mell Lube	M-10012	
	Intake Valve	V0349	HEAD DIA. 1.531
	Exhaust Valve	V0185	HEAD DIA. 1.407
	Chain	490	48 LINKS AFTER SER. #7259
	Cam Sprocket	S265	38 TEETH AFTER SER. #7259
	Crank Sprocket	S266	19 TEETH AFTER SER. #7259
		S127	19 TEETH BEFORE SER. #7259

3	31 ENG - 6 Cyl. - 3 1/4 Bore		
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	Mell Lube	M-10012	
	Intake Valve	V0349	HEAD DIA. 1.531
	Exhaust Valve	V0185	HEAD DIA. 1.407

4	32 ENG - 6 Cyl. - 3 7/16 Bore		
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	Mell Lube	M-10012	
	Chain	490	48 LINKS AFTER SER. #7259
	Cam Sprocket	S265	38 TEETH AFTER SER. #7259
	Crank Sprocket	S266	19 TEETH AFTER SER. #7259
		S127	19 TEETH BEFORE SER. #7259

5	5,5A,6,6A,7,7A,8,8A ENG - 6 Cyl. - 3 1/4 Bore		
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	Mell Lube	M-10012	
	Intake Valve	V0349	HEAD DIA. 1.531 5, 5A, 6 & 6A
	Exhaust Valve	V0185	HEAD DIA. 1.407 5, 5A, 6 & 6A
	Crank Sprocket	S127	19 TEETH

6	56A ENG - 8 Cyl. - 3 15/16 Bore		
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	Mell Lube	M-10012	
	Chain	348	68 LINKS
	Cam Sprocket	S273	46 TEETH
	Crank Sprocket	S274	23 TEETH

7	H318 ENG - 8 Cyl. - 3.91 Bore		
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	Mell Lube	M-10012	
	Intake Valve	V0514	HEAD DIA. 1.844
	Chain	348	68 LINKS
	Crank Sprocket	S274	23 TEETH

Line No.	Part Title	Part No	Description
8	HT318 ENG - 8 Cyl. - 3.91 Bore		
	Mell Lube	M-10012	
	Intake Valve	V0514	HEAD DIA. 1.844
	Exhaust Valve	V0739	HEAD DIA. 1.563
	Chain	160	68 LINKS
	Cam Sprocket	S296	46 TEETH
	Crank Sprocket	S297	23 TEETH
9	H361 ENG - 8 Cyl. - 4 1/8 Bore		
	Mell Lube	M-10012	
	Intake Valve	V0548	HEAD DIA. 2.080
	Exhaust Valve	V0520	HEAD DIA. 1.600
	Chain	495	50 LINKS
	Crank Sprocket	S291	19 TEETH
10	HT361 ENG - 8 Cyl. - 4 1/8 Bore		
	Mell Lube	M-10012	
	Intake Valve	V0577	HEAD DIA. 1.880
	Exhaust Valve	V1017	HEAD DIA. 1.500 HARDFACED (STELLITE)
11	H383 ENG - 8 Cyl. - 4 1/4 Bore		
	Mell Lube	M-10012	
	Intake Valve	V0548	HEAD DIA. 2.080
	Exhaust Valve	V0520	HEAD DIA. 1.600 GAS ONLY
	Chain	495	50 LINKS
	Crank Sprocket	S291	19 TEETH
12	H400 ENG - 8 Cyl. - 4.342 Bore		
	Mell Lube	M-10012	
	Intake Valve	V0548	HEAD DIA. 2.080
	Chain	501	50 LINKS
	Cam Sprocket	S366	38 TEETH
	3pc Set	3-501SA	INCLUDES [501], [S366] & [S367]
13	H413 ENG - 8 Cyl. - 4 3/16 Bore		
	Mell Lube	M-10012	
	Intake Valve	V0548	HEAD DIA. 2.080
	Exhaust Valve	V0520	HEAD DIA. 1.600
	Chain	495	50 LINKS
	Crank Sprocket	S291	19 TEETH
14	HB & HT413 ENG - 8 Cyl. - 4 3/16 Bore		
	Mell Lube	M-10012	
	Intake Valve	V0577	HEAD DIA. 1.880
	Exhaust Valve	V1017	HEAD DIA. 1.500 HARDFACED (STELLITE)
15	H440 ENG - 8 Cyl. - 4.320 Bore		
	Mell Lube	M-10012	
	Intake Valve	V0548	HEAD DIA. 2.080
	Exhaust Valve	V0520	HEAD DIA. 1.600 4 GROOVES
		V1281	HEAD DIA. 1.740 2 GROOVES
		V1156	HEAD DIA. 1.740 4 GROOVES